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D5555-041
Job Sheet 182742



Part No: D5555-041

Job Qty: 2 ea

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5555 REV.B IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.23 AS PER DWG REV.B DD VERF:JFS

Ship Via:

006240

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		9/14/18	0.00	0.00	Start Up Small Fab-4		OCT 31 2018
110	Small Fab	2 pcs		9/14/18	0.00	0.87	Small Fab-3		DAS 68
120	QC	2 pcs		9/14/18	0.00	0.00	QC5		NOV 09 2018 68
130	Packaging	2 pcs		9/14/18	0.00	0.00	Packaging3-2		NOV 09 2018 68
140	QC21-SA	2 Ea		9/14/18	0.00	0.00	QC21		NOV 09 2018 68

Part Op 110 - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES (SEE NOTE 8) RTV 598
Descriptions: BATCH: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5557-1	Cutter Blade <i>Melina</i>	4 Ea (2 ea)	90-Start up Operation	5044579
D5572-1	Base Bracket, Lower, Cable Cutter, LH <i>505336</i>	2 Ea (1 ea)	90-Start up Operation	511726 5/14/2018
D5572-2	Base Bracket, Lower, Cable Cutter, RH	2 Ea (1 ea)	90-Start up Operation	1 x 5114686 505336 26x1
D5574-1	Blade Housing, Cable Cutter <i>CC131</i>	2 Ea (1 ea)	90-Start up Operation	5114671
D5575-041	Deflector Assembly, Lower Cable Cutter	2 Ea (1 ea)	90-Start up Operation	5122602
MS21042L08	Nut	20 Ea (10 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	12 Ea (6 ea)	90-Start up Operation	5044335
MS27039-08-24	Screw (MS27039-0824)	8 Ea (4 ea)	90-Start up Operation	5098209
NAS1149DN832J	Washer	40 Ea (20 ea)	90-Start up Operation	5034411

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5557-1	4	14	0
	D5572-1	2	1	0
	D5572-2	2	1	0
	D5574-1	2	0	0
	D5575-041	2	1	0
	MS21042L08	20	2,992	0
	MS27039-08-19	12	2,004	0
	MS27039-08-24	8	273	0
	NAS1149DN832J	40	1,327	0



Container No: S125720



Part: D5555-041

Job No: 182742

Serial No/Batch: S125720

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/07/16

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Part Specifications

Specifications could not be found.

Plex 8/30/18 2:52 PM Dart.lajeunesse.marie

